

Control Instrumentation

Study programme, specialization: B0715A270012 Engineering, S05 Machine and Process Control **Academic year:** 2024/2025

- 1. Building elements of control circuits (control circuit, element, subsystem, communication links and hierarchical structure of control system, distributed control system).
- 2. Static and dynamic properties of the members of control circuits (static characteristics, step response, sensitivity, accuracy).
- 3. Technical and software means of automatic control (types, description, basic properties, I/O signals).
- 4. Sensors and methods for measuring the temperature (principles, properties, designs, examples).
- 5. Sensors and methods for measuring position, dimensions, displacement, forces, weight (principles, properties, designs, examples).
- 6. Sensors and methods for measuring pressure, water level and flow rate (principles, properties, designs, examples).
- 7. Sensors and methods for measuring speed, acceleration, vibration (principles, properties, designs, examples).
- 8. Smart sensors (description of internal structure, description of functions, example of deployment, description of interface for data transmission).
- 9. I/O interface of industrial control systems (I/O signal types, communication interface structure and properties, analogy and discrete I/O channels).
- 10. A/D converter and D/A converter (A/D and D/A converter configurations, internal structure, description of conversion methods).
- 11. Controllers and computer control systems (internal structure, I/O types, communication interface).
- 12. Electric drives and their control, basic principle of drive control, their function and different types (scheme, types, use).
- 13. Basic logical functions (truth tables, implementation of logic functions using contacts, circuit elements and gates).
- 14. Basic Flip-Flops (J-K, R-S, D, description, timing, truth table, application).
- 15. Combinational and sequential circuit (description, differences, definition of variables, solution procedure).
- 16. PLC Programmable Logic Controller (types, use, internal structure, galvanic isolation, expansion modules).
- 17. Programming of PLC description of programming languages, programming of basic logical functions.
- 18. ILAN description and usage of industrial networks (properties, advantages, use, description of physical layer, ...).
- 19. SCADA/HMI systems (hierarchical structure and their level description, communication interfaces, example, design and configuration of tasks for monitoring applications, access rights and security).